

SAZERAC 18 YEAR OLD KENTUCKY STRAIGHT RYE WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Spring of 1985
Release: Fall of 2007
Release Brand name: Sazerac 18 Year Old Kentucky Straight Rye Whiskey
Proof for release: 90 proof

Recipe

Large Grain: Minnesota Rye
Small Grain: Kentucky Corn; Distillers Grade #1 and #2
Finish Grain: North Dakota Malted Barley

Cooking / Fermentation

Milling screen: #10
Cook Temperature: 240 degrees Fahrenheit
Water: Kentucky Limestone with Reverse Osmosis
Fermentation: Carbon Steel / Black Iron fermenter
Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler
Proof off still: 135 Proof
Barrel: New, White Oak; #4 Char; charred for 55 seconds
Barrel maker: Independent Stave; Lebanon KY
Barrel entry proof: 125 proof
Barrel size: 53 liquid gallons; 66.25 Original Proof Gallons
Warehouse: Warehouse K
Evaporation loss: 51.94 % of the original whiskey lost to evaporation

Bottling

Barrel selection: 28 hand picked barrels
Filtration: Chill
Tasting comment: "Classic Sazerac. Mature, oak, spice."